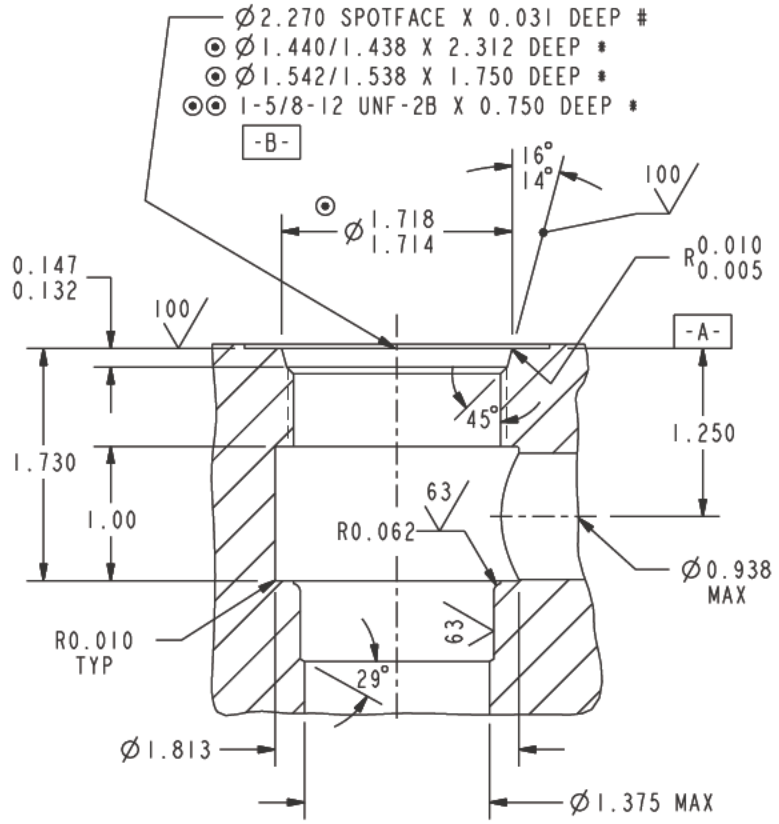
Series 20 Cartridge Cavities

VC20-2



NOTES:

- THE ABOVE FEATURES (EXCEPT FOR PILOT DRILL, CROSS DRILLS AND Ø1.813 UNDERCUT) CAN BE MACHINED SIMULTANEOUSLY USING HYDRAFORCE FORM TOOLS. CONSULT FACTORY.

⊙ - | ⊥ | 0.001 | A | / | 0.002 | B |

⊙⊙ - | ⊥ | 0.001 | A | ○ | 0.0009 | (PITCH DIA)

* - DEPTHS ARE FROM DATUM -A- .

\# - UNLESS OTHERWISE SPECIFIED ON MACHINING DRAWING.

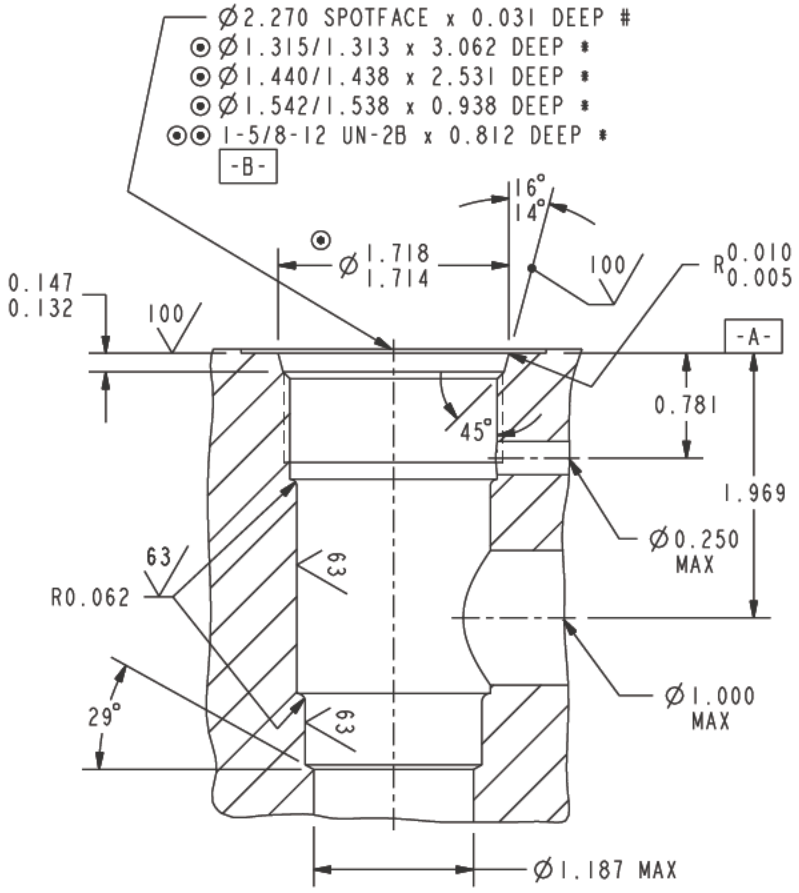
- UNSPECIFIED TOLERANCES ARE ±0.005.

- UNSPECIFIED ANGULAR DIMENSIONS ±3°.

- ALL MACHINED SURFACES 125 UNLESS OTHERWISE SPECIFIED.

Series 20 Cartridge Cavities

VC20-S3



NOTES:

- THE ABOVE FEATURES (EXCEPT FOR PILOT DRILL AND CROSS DRILLS) CAN BE MACHINED SIMULTANEOUSLY USING HYDRAFORCE FORM TOOLS. CONSULT FACTORY.

⊙ - ⊥ 0.001 A; ↗ 0.002 B

⊙⊙ - ⊥ 0.001 A; ○ 0.0009 (PITCH DIA)

* - DEPTHS ARE FROM DATUM -A- .

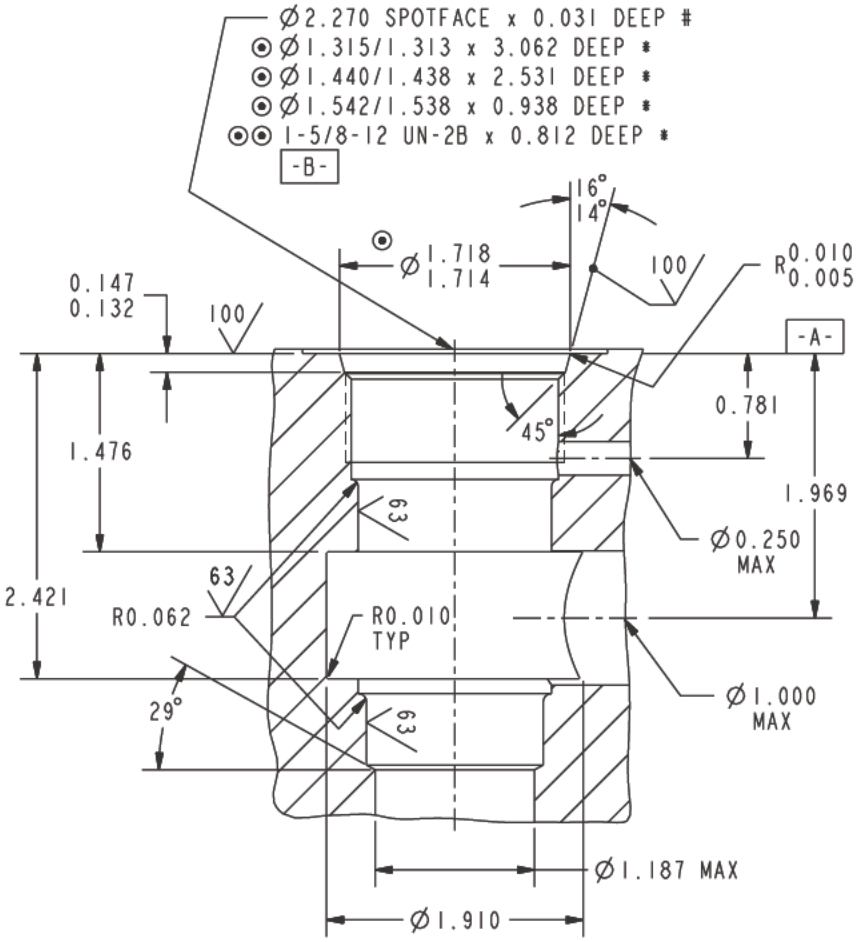
\# - UNLESS OTHERWISE SPECIFIED ON MACHINING DRAWING.

- UNSPECIFIED TOLERANCES ARE ±0.005.

- UNSPECIFIED ANGULAR DIMENSIONS ±3°.

Series 20 Cartridge Cavities

VC20-S3 – Variation "A"



NOTES:

- THE ABOVE FEATURES (EXCEPT FOR PILOT DRILL AND CROSS DRILLS) CAN BE MACHINED SIMULTANEOUSLY USING HYDRAFORCE FORM TOOLS. CONSULT FACTORY.

⊙ - ⊥ 0.001 A / ↗ 0.002 B

⊙⊙ - ⊥ 0.001 A / ◯ 0.0009 (PITCH DIA)

* - DEPTHS ARE FROM DATUM -A- .

\# - UNLESS OTHERWISE SPECIFIED ON MACHINING DRAWING.

- UNSPECIFIED TOLERANCES ARE ±0.005.

- UNSPECIFIED ANGULAR DIMENSIONS ±3°.