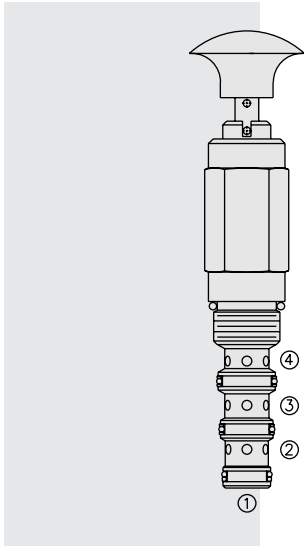


DIRECTIONAL VALVES

MP10-40 Manual, Spring Return, Pull-to-Shift



DESCRIPTION

A 4-way, manual, pull-to-shift, spring-return, directional hydraulic cartridge valve. Series operation is prohibited due to the tank port (1) pressure rating.

OPERATION

In its steady-state spring-offset position, the **MP10-40** directs flow from 3 to 2, and from 4 to 1 (tank).

In the actuated (pulled) position, the cartridge directs flow from 3 to 4, and from 2 to 1. Note that all ports are open in transition.

Note: Pressure at port 1 will directly act on the spool and spring. Port 1 is intended to be a tank port only.

A unique pull-and-rotate feature for holding the positive actuated position is optional. A 90° rotation is required to position at the hold slot. The valve resets to spring-return de-actuated with a slight pull and a 90° turn from the locked actuated position.

FEATURES

- Hardened spool and cage for long life.
- Remains closed to 14 bar (200 psi) back-pressure.
- Optional rotational lock position.
- Industry common cavity.

RATINGS

Operating Pressure:

- On 2, 3 and 4: 207 bar (3000 psi)
- On 1 (Max.): 14 bar (200 psi)

Proof Pressure: 350 bar (5075 psi)

Flow: See Performance Chart

Internal Leakage: 82 cc/minute (5 cu. in./minute) max.

Mechanical Pull Effort Required: 7.3 kg. (16 lbs.) installed; 8.2 kg. (18 lbs.) to travel 3.2 mm (0.125 inch); 8.6 kg. (19 lbs.) to detent

Temperature: -40 to 120°C

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

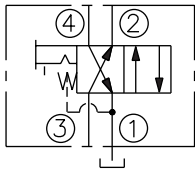
Cavity: VC10-4; See page 9.110.1

Cavity Tool: CT10-4XX; See page 8.600.1

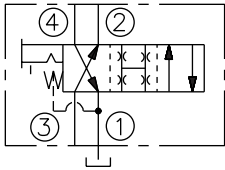
Seal Kit: SK10-4X-MMT; See page 8.650.1

SYMBOLS

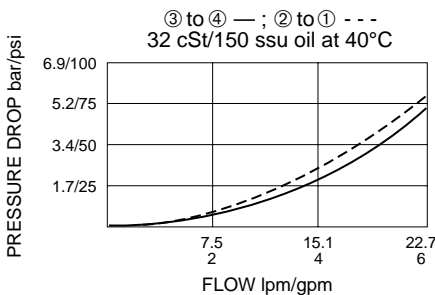
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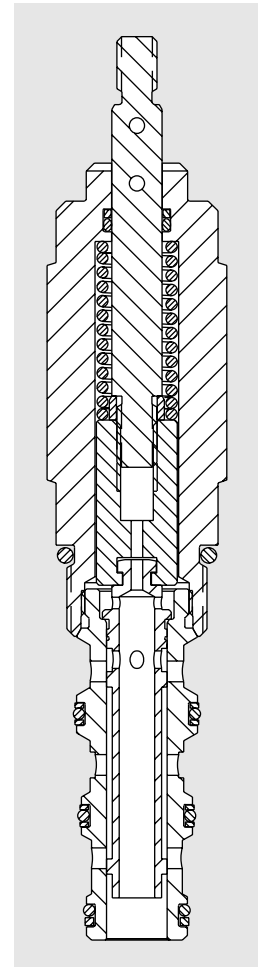
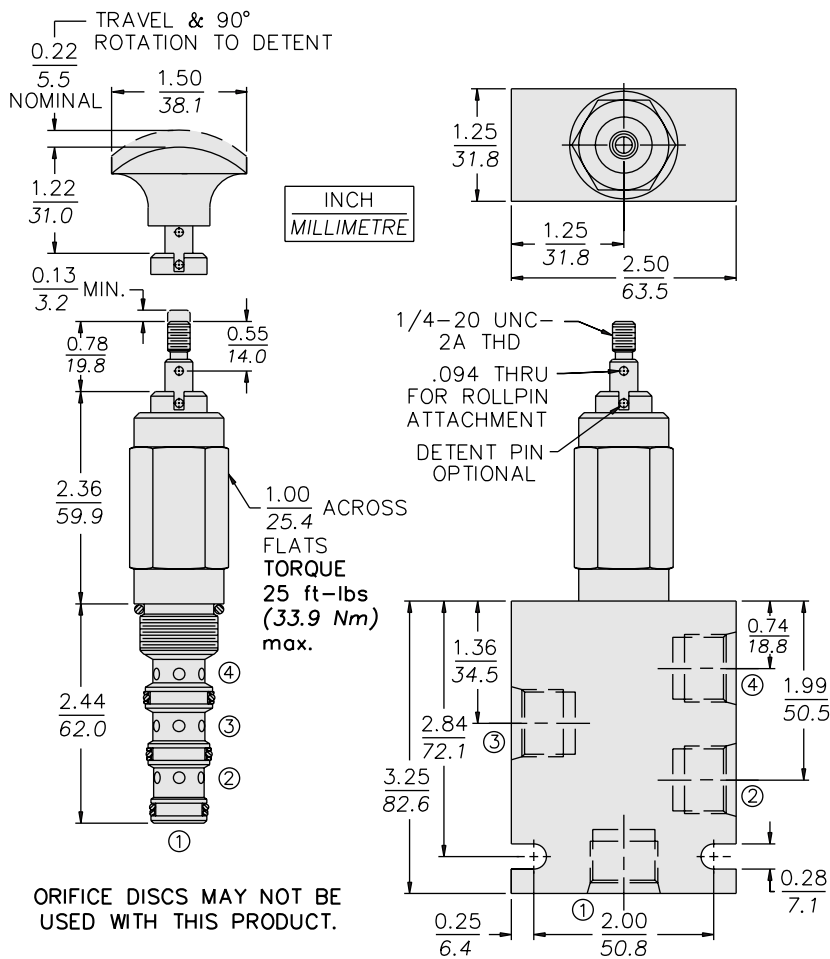
TRANSITION:



PERFORMANCE (Cartridge Only)



DIMENSIONS



MATERIALS

Cartridge: Weight: 0.32 kg. (0.70 lbs.)
Steel with hardened work surfaces.
Zinc-plated exposed surfaces.
Buna N O-rings and polyester elastomer back-ups standard.
Plastic knob optional.

Standard Ported Body: Weight: 0.34 kg. (0.75 lbs.)
Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. See page 8.010.1

TO ORDER

MP10-40		-	-
	Option		Seals
	Threaded Shaft/ Spring Return	T	N Buna N (Std.)
	Threaded Shaft/ Lock Position Pin	R	V Fluorocarbon
	Black Plastic Knob/ Spring Return	K	
	Black Plastic Knob/ Lock Position Pin	D	
	Red Plastic Knob/ Spring Return	J	
	Red Plastic Knob/ Lock Position Pin	L	
	Porting		
	0 Cartridge Only		
	6T SAE 6		
	8T SAE 8		
	2B 1/4 in. BSP*		
	3B 3/8 in. BSP*		
	*BSP Body; U.K. Mfr. Only		