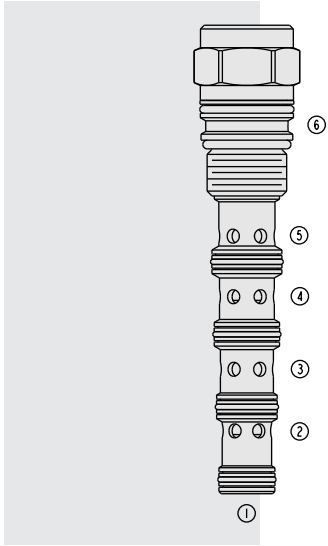


# DIRECTIONAL VALVES

## PD12-S61N Piloted, 2-Position, 4-Way Spool



### DESCRIPTION

A screw-in, cartridge-style, pilot-operated, 2-position, 4-way, spool-type, hydraulic directional valve.

### OPERATION

In the neutral position, the **PD12-S61N** allows flow between ports ② and ③ and between ports ④ and ⑤. On remote pilot signal at ①, the valve shifts to allow flow between ports ③ and ④, while blocking ports ② and ⑤.

The spring chamber is vented to the tank through port ⑥. The vented spring chamber allows the valve to be fully pressurized at ports ①, ②, ③, ④ and ⑤ without affecting required pilot pressure. Pressure at ⑥ will affect required pilot pressure.

### FEATURES

- Hardened spool and cage for long life.
- 110 and 170 psi bias springs available.

### RATINGS

**Maximum Operating Pressure:** 240 bar (3500 psi)

**Flow:** 0 to 56 lpm (0 to 15 gpm); See Performance Chart

**Internal Leakage:** Maximum leakage at 240 bar (3500 psi):  
197 ml/minute (12 cu. in./minute).

**Temperature:** -40 to 120°C (-40 to 248°F)

**Filtration:** See page 9.010.1

**Fluids:** Mineral-based or synthetics with lubricating properties at viscosities of  
7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

**Installation:** No restrictions; See page 9.020.1

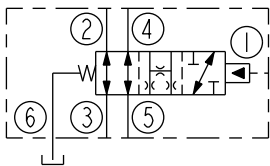
**Cavity:** VC12-S6; See page 9.112.1

**Cavity Tool:** CT12-S6XX; See page 8.600.1

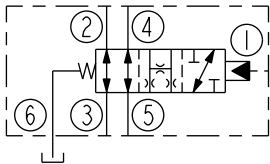
**Seal Kit:** SK12-S6X-BMMMM; See page 8.650.1

### SYMBOLS

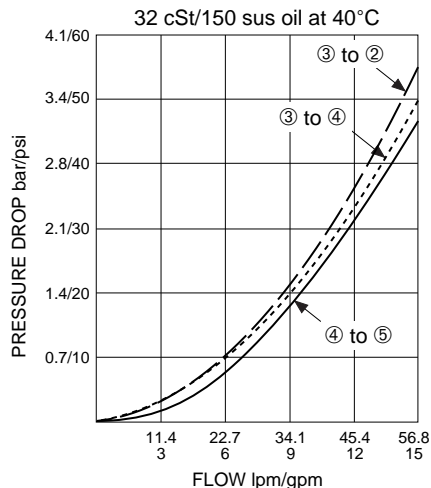
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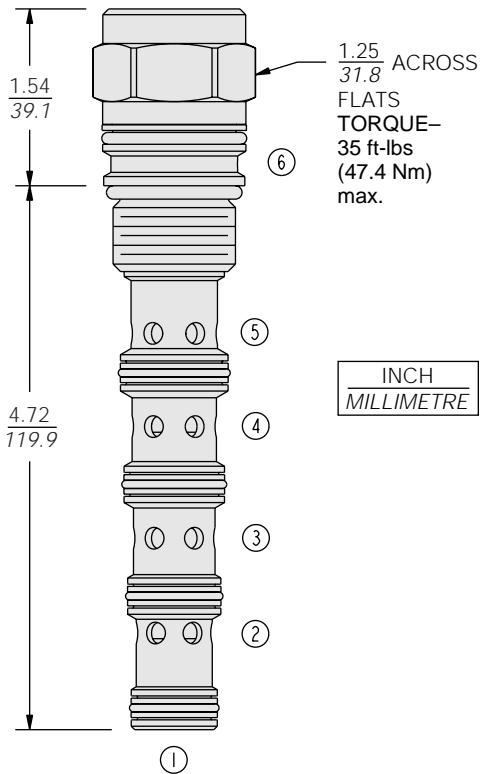
#### ISO:



### PERFORMANCE (Cartridge Only)



**DIMENSIONS**

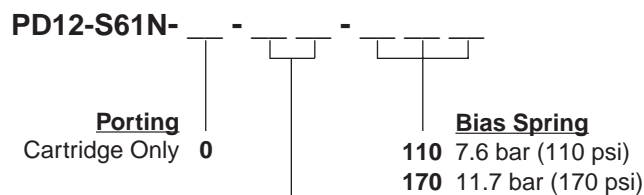


**MATERIALS**

**Cartridge:** Weight: 0.21 kg. (0.46 lbs.)  
 Steel with hardened work surfaces.  
 Zinc-plated exposed surfaces.  
 Buna N O-rings and polyester elastomer back-ups standard.

**Ported Body:** Test housing available;  
 see page 8.012.1.

**TO ORDER**



**Seals**

- N** Buna N (Std.)
- NS** Buna N with Sealed Spool between ① and ②
- V** Fluorocarbon
- VS** Fluorocarbon with Sealed Spool between ① and ②