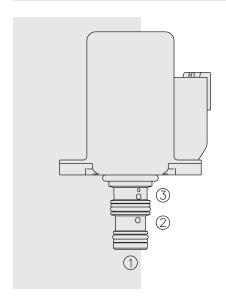
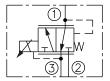
ELECTRO-PROPORTIONAL VALVES—PRESSURE CONTROLS

EHPR98-T33 Proportional Reducing/Relieving

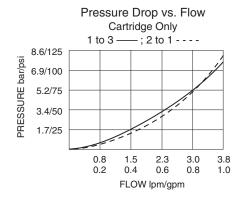


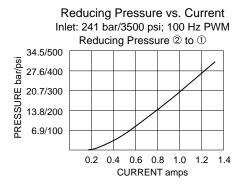
SYMBOLS

USASI/ISO:



PERFORMANCE





DESCRIPTION

A direct-acting, spool-type, drop-in-style, flange-mounted, pressure reducing/relieving valve, which can be infinitely adjusted across a prescribed range using a variable electric input. Pressure output is proportional to DC current input. The Ecoil is an integral part of the valve assembly, and cannot be replaced or field-serviced.

OPERATION

The **EHPR98-T33** allows free flow from ① to ③ when no current is applied to the coil. When the coil is energized, ② is connected to ①. Increasing current applied to the coil will increase the control (reduced) pressure proportionally. If pressure at ① exceeds the setting induced by the coil, pressure from ① is relieved to ③.

Note: Back pressure on port ③ becomes additive to the pressure setting at a 1:1 ratio.

FEATURES

- Economical drop-in style.
- 1000-hour salt spray protection.
- Several push-on termination options.
- Integral waterproof coil standard.
- 10, 12, 20 or 24 VDC coils.

RATINGS

Maximum Inlet Pressure: 241 bar (3500 psi)

Common Port Burst Pressure: One cycle at 158 bar (2300 psi) on all ports

simultaneously pressurized

Tank Port (3) Pressure: 34.5 bar (500 psi) maximum for 100,000 cycles

Maximum Control Current: 1.38 amps for 10 VDC coil; 1.30 amps for 12 VDC coil;

0.69 amps for 20 VDC coil; 0.65 amps for 24 VDC coil

Resistance: 4.2 ohm (10V), 5.1 ohm (12V), 17.0 ohm (20V), 19.3 ohm (24V)

Inductance: 80 mH (12V)

Hysteresis: Less than 3% with 100 Hz PWM

Flow Rating: 3.8 lpm (1.0 gpm)

Step Response: Ton <30 ms; Toff <12 ms

Temperature: -40 to 149°C (-40 to 300°F) with HNBR seals -26 to 204°C (-15 to 400°F) with Fluorocarbon seals -54 to 107°C (-65 to 225°F) with Polyurethane seals

Ambient Air Temperature: -40 to 80°C (-40 to 176°F)

Environmental Rating: IP69K **Filtration:** See page 9.010.1

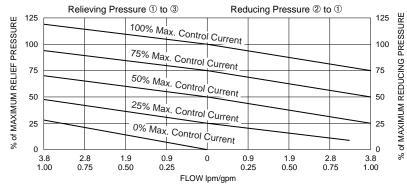
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: Flange Mount

Mounting Screws: M4 x 0.7 x 12 Long; Part No. 4001015 (not provided with valve) **Cavity:** VC-T009; See page 9.111.1; **Cavity Tool:** CT-T009R0-x-G; See page 8.600.1

Seal Kit: SKEHPR98-T3X; See page 8.650.1

Typical Relieving/Reducing Pressure vs. Flow Characteristic Typical Relieving Pressure at Various %s of Maximum Control Current Inlet: 241 bar/3500 psi; 100 Hz PWM (Both Directions)



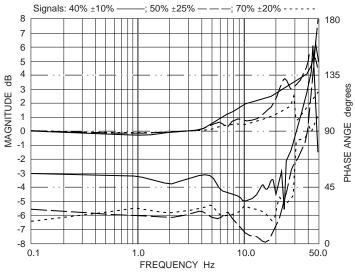


Drop-In-Style Valve

EHPR98-T33

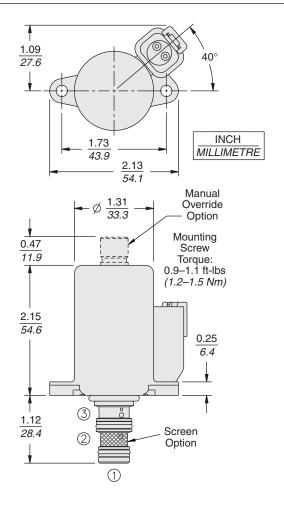
PERFORMANCE (continued)

Typical Frequency Response Curves Inlet: 241 bar/3500 psi; Regulated Port Blocked



Typical Step Response Curve Inlet 241 bar/3500 psi; Regulated Port Blocked 41.4/600 34.5/500 Pressure 20.7/300 13.8/200 6.9/100 0 0.05 0.10 0.15 0.20 0.25 0.30 0.35 0.40 0.45 0.50 TIME seconds

DIMENSIONS



Recommended Electronic Controllers: See page 2.001.1 or our Electronics catalog.

MATERIALS

Cartridge including Coil: Weight: 0.20 kg. (0.44 lbs.) Steel with hardened work surfaces. Zinc-Nickel plated exposed surfaces. HNBR O-rings standard. Coil is encapsulated, class H high-temperature magnetwire, with zinc-nickel plated shell.

Ported Test Body: Consult Factory Mounting Screws: Must be ordered separately: Part No. 4001015

TO ORDER

