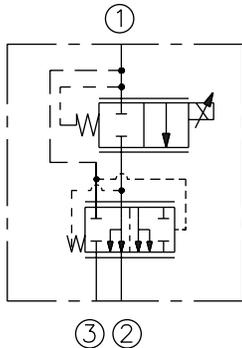


ELECTRO-PROPORTIONAL VALVES—FLOW CONTROLS

PFR70-33x-F Proportional Priority Flow Regulator,

SYMBOLS

USASI/ISO:

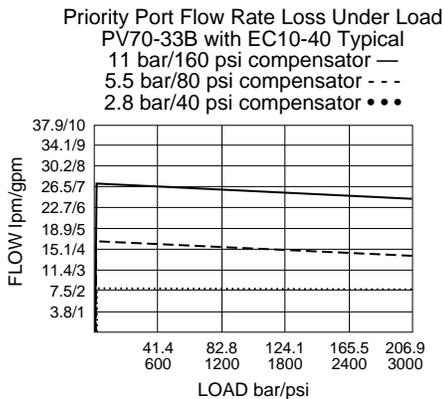


Attention Manifold Designers:

To obtain these high flow capabilities using proportional flow controls and compensators, optimized cavity drillings are required. Please consult factory.

PERFORMANCE CURVES

24 Volt coil used; 130 Hz dither; PWM controller



DESCRIPTION

A pressure-compensated electrically-variable three-port flow regulator that is a priority (bypass) type control. This combination valve uses a PV70-33x proportional cartridge and an EC10-40 compensator.

OPERATION

The **PFR70-33x-F** series will bypass all flow out port ③ when de-energized at the pressure compensator spring value. When energized, this proportional valve/compensator package will increase and regulate flow out of port ②, regardless of system working pressure, with an increasing current applied to the solenoid.

FEATURES

- Excellent linearity and hysteresis.
- Optional control orifice sizes.
- Hardened spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet armature construction.
- Cartridges voltage interchangeable.
- Unitized, molded coil design.
- Coil waterproofing standard.
- Screw-in manual override option.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Pressure Rise: Pressure at ① begins to rise higher than the compensating pressure differential when bypass flow exceeds 26.5 lpm (7 gpm).

Internal Leakage: 410 cc/min. (25 cu. in./min.) fully closed at 207 bar (3000 psi) out port ②.

Electrical: 2 standard voltage ratings

Coil Voltage	Threshold Current (mA)		Max. Control Current (mA)	
	A & B Range	C Range	A & B Range	C Range
12 VDC	300 ± 70	360 ± 70	1500 ± 200	1400 ± 200
24 VDC	150 ± 35	180 ± 35	750 ± 100	700 ± 100

Operation of Manual Override:

To Engage: Turn clockwise approximately 1 turn to reach start point. Continue another approximately 5 turns to full shift.

To Disengage: Turn counterclockwise approximately 6 turns until positive stop is found.

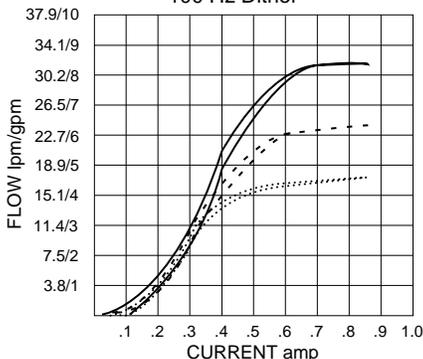
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1; **Filtration:** See page 9.010.1

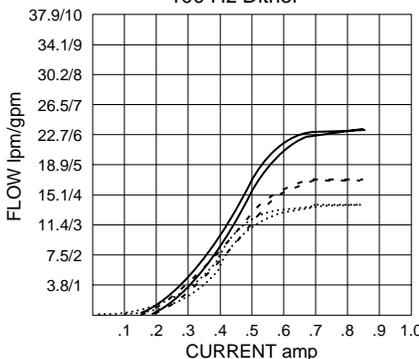
Priority Port Flow Delivered Out Port ②:

For 12 volt coils, double the current (amp) values shown.

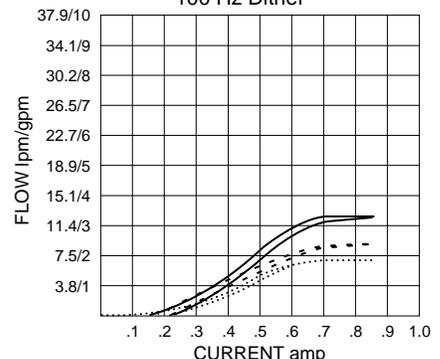
Flow vs. Current (207 bar/3000 psi Load)
PV70-33A with EC10-40
11 bar/160 psi spring —
5.5 bar/80 psi spring - - -
2.8 bar/40 psi spring •••••
100 Hz Dither



Flow vs. Current (207 bar/3000 psi Load)
PV70-33B with EC10-40
11 bar/160 psi spring —
5.5 bar/80 psi spring - - -
2.8 bar/40 psi spring •••••
100 Hz Dither



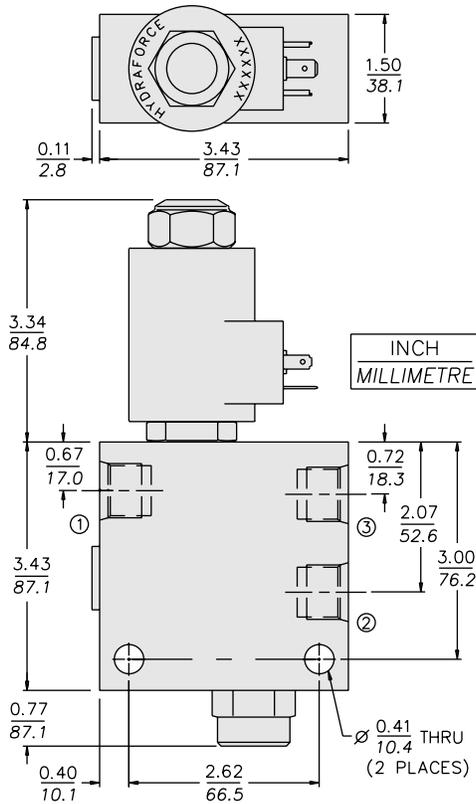
Flow vs. Current (207 bar/3000 psi Load)
PV70-33C with EC10-40
11 bar/160 psi spring —
5.5 bar/80 psi spring - - -
2.8 bar/40 psi spring •••••
100 Hz Dither



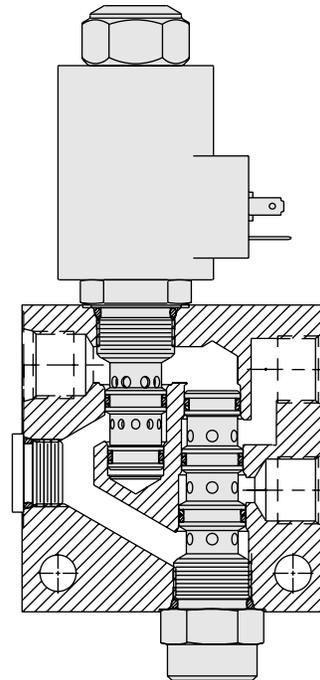
3-Port, Pressure Compensated

PFR70-33x-F

DIMENSIONS



NOTE: The normally open PV70-35 may not be substituted in this manifold due to port logic factors.



MATERIALS

Cartridge: Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and back-ups standard.

Standard Ported Body: Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi). Ductile iron bodies available; dimensions may differ. Consult factory.

Coil: D-Coil: See page 3.200.1
E-Coil: See page 3.400.1

Package Weight: 2.27 kg. (5 lbs.)

Seal Kit: SK10-3x-MM (PV)
SK10-4x-TMB (EC)

TO ORDER

PFR70-33 - F - 8T - - - - -

*PV Orifice Range		Override Option		Terminations D-Coil
Orifice Range A	(Blank)	None		DS Dual Spades
Orifice Range B		M Screw Type		DG DIN 43650
Orifice Range C				DL Leadwires (2)
				DL/W Leads w/Weatherpak® Connectors
*Compensator Spring				Terminations E-Coil
2.76 bar (40 psi)	40			IP69K Rated
5.52 bar (80 psi)	80			ER Deutsch DT04-2P
11.03 bar (160 psi)	160			EY Metri-Pack® 150
		Seals		Voltage
		Buna N (Std.)	N	0 Less Coil
		Fluorocarbon	V	12 12 VDC
				24 24 VDC

*Select Orifice Range and Compensator Spring by referring to the Performance Curves on the preceding page.

Coils with internal diode are available. Consult factory.