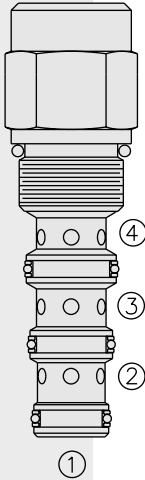


# DIRECTIONAL VALVES

## PD10-44 Piloted 2-Way Spool



### DESCRIPTION

A screw-in, cartridge-style, pilot-operated, spool-type, hydraulic directional valve for three-way circuits requiring remote pilot actuation.

### OPERATION

In neutral (unpiloted), the **PD10-44** blocks flow from ③ to ② bidirectionally. The spring chamber is directed to port ④, which is internally O-ring sealed from the cartridge flow paths.

On remote pilot signal at ①, the valve shifts to open from ② to ③, bidirectionally.

Any pressure on port ④ is added to the spring value.

### FEATURES

- Hardened spool and cage for long life.
- Industry common cavity.

### RATINGS

**Operating Pressure:** 240 bar (3500 psi)

**Flow:** See Performance Chart

**Internal Leakage:** 82 cc/minute (5 cu. in./minute) max. at 207 bar (3000 psi)

**Pilot Pressure Required:**

To Spool Crossover: 7.6 bar (110 psi) with a 110 psi bias spring

To Full Spool Shift: 8.6 bar (125 psi) with a 110 psi bias spring

**Oil Volume Required to Full Shift:** 0.65 cc (0.04 cu. in.)

**Temperature:** -40 to 120°C with standard Buna seals

**Filtration:** See page 9.010.1

**Fluids:** Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 ssu)

**Installation:** No restrictions; See page 9.020.1

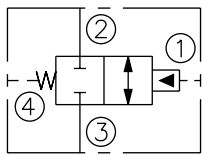
**Cavity:** VC10-4; See page 9.110.1

**Cavity Tool:** CT10-4XX; See page 8.600.1

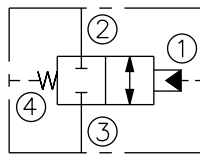
**Seal Kit:** SK10-4X-MMM; See page 8.650.1

### SYMBOLS

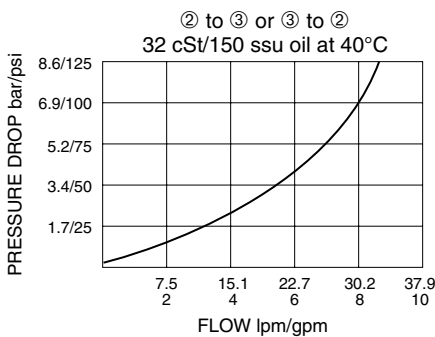
#### USASI



#### ISO:

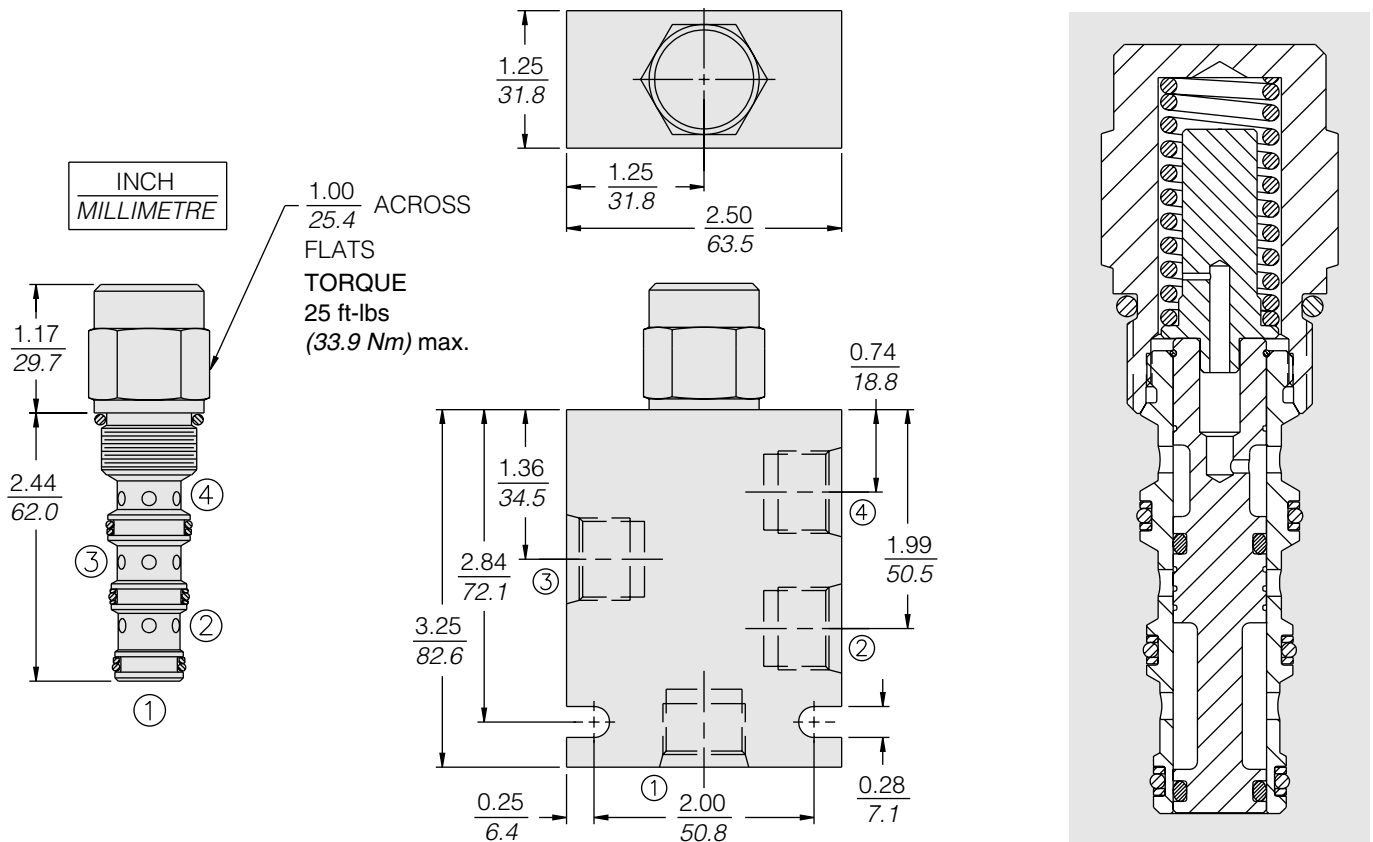


### PERFORMANCE (Cartridge Only)



# PD10-44

## DIMENSIONS



## MATERIALS

**Cartridge:** Weight: 0.16 kg. (0.35 lbs.); Steel with hardened work surfaces; Zinc-plated exposed surfaces; Buna N O-rings and polyester elastomer back-ups standard.

**Standard Ported Body:** Weight: 0.34 kg. (0.75 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 240 bar (3500 psi); see page 8.010.1. Ductile iron and steel bodies available; dimensions may differ; consult factory.

## TO ORDER

PD10-44 -

	0
Cartridge Only	0
SAE 6	6T
SAE 8	8T
1/4 in. BSP*	2B
3/8 in. BSP*	3B
*BSP Body U.K. Mfr. Only	

### Bias Spring†

<b>60</b>	4.1 bar (60 psi)
<b>110</b>	7.6 bar (110 psi)
<b>170</b>	11.7 bar (170 psi)

Optional bias springs considered on OEM request

†Note: 110 psi bias spring is the minimum required for use with sealed spool.

### Seals

<b>NS</b>	Buna N with Sealed Spool
<b>VS</b>	Fluorocarbon with Sealed Spool